


Stenger Waffelfabrik GmbH Am Bahnhof 2 D - 14789 Rogäsen Tel.: 033832 - 30780 Fax: 033832 - 307820 email: miran@miran-waffeln.de www.miran-waffeln.de	<h2 style="margin: 0;">Specification</h2>	
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SP-256 E Revision 04

1. Article-basic data

Article-no.:	0255N PG	Created:	2019-10-09
Article name	Wafer Cone for Ice Cream	CORNETSBIARRITZ	
Brand	MIRAN		
Brand owner GLN code:	4260279480002		
Producer ID. GLN code:	4260279480002		

2. Product description:

Ingredients:

Raw material	Additives function and E-no. (if relevant state carrier, technical aid, carry over)	Quantity g added raw material/100g	Quantity added raw material %	Country of origin (growing, breeding, produced)
WHEAT flour		68,4	63,9%	DE, PL
Sugar		30,8	28,8%	DE, PL
Coconut fat		3,6	3,3%	MY, ID,PH
SOY lecithin	Emulsifier E322	2,1	1,9%	BR
WHEAT starch		1,7	1,6%	DE
Salt		0,34	0,32%	DE, FR, NL, PT, ES
Natural flavouring		0,14	0,13%	MG, ID, MX
Sodium bicarbonate	Raising agent E500ii	0,05	0,04%	DE
Water (Process loss)		-7,10		

Product dimensions:

Height (mm):
Top diameter (mm):
Bottom diameter (mm):
Bottom length (mm):
Weight (one pcs without coating) (g):
Average weight coating (g):
Cone Angel (°):
Engraving:
 inside
 outside
Rim:

Target: Minimum: Maximum:

Height (mm)	150	147	153
Top diameter (mm)	64	63	66
Bottom diameter (mm)			
Bottom length (mm)			
Weight (one pcs without coating) (g)	17,5	16,0	19,0
Average weight coating (g)			
Cone Angel (°)	25°02'		
Engraving	small		
	large		
Rim	without		

Nutritional information:

Calculation source	supplier specification		Based on analysis (Yes/No)		No
Energy per 100g	1770	kJ	420	kcal	
Protein	7,5	g/100g	Fat	6,5	g/100g
Carbohydrate	82	g/100g	of which - saturated fatty acids	3,7	g/100g
of which - sugar	32	g/100g			g/100g
-starch	50	g/100g	Sodium	0,15	g/100g
Dietary fibers	2,50	g/100g	Water	3	g/100g

The values are subject to natural fluctation

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Declaration ((EC)1169/2011):

Wafer Cone for Ice Cream
 Ingredients: WHEAT flour, sugar, coconut fat, emulsifier: lecithin (SOY), WHEAT starch, salt, natural flavouring, raising agent (sodium bicarbonate).
 May contain LACTOSE, MILK protein and ALMONDS.

Nutrition values per 100g.	
Energy:	1770 kJ 420 kcal
Fat	6,5 g
- of which saturated fatty acids	3,7 g
Carbohydrate	82 g
- of which sugars	32 g
Protein	7,5 g
Salt	0,38 g
Net. Weight	5880 g


RI (Reference Intake)

Nutrition Values	Ø / 100 g	Ø / 1 piece	%RI	Reference intake
		17,5 g		
Energy:	1770 kJ	310 kJ	3,7%	8400 kJ
	420 kcal	74 kcal		
Fat	6,5 g	1,1 g	1,6%	70 g
- of which saturated fatty acids	3,7 g	0,6 g	3,2%	20 g
Carbohydrate	82 g	14 g	5,5%	260 g
- of which sugars	32 g	5,6 g	6,2%	90 g
Fibers	2,5 g	0,4 g	1,8%	25 g
Protein	7,5 g	1,3 g	2,6%	50 g
Salt	0,38 g	0,07 g	1,1%	6 g

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3. Allergens:

Information about potential allergens according to EU regulation and ALBA list.		Contains	May contain	Information about potential allergens according to ALBA list.		Contains	May contain
no.	Ingredient	"Yes" / "No"	"Yes" / "No"	no.	Ingredient	Yes / No	Yes / No
1	Wheat	Yes		20	Lactose	No	Yes
	Rye	No	No	21	Cocoa	No	Yes
	Barley	No	No	22	Glutamate (E620-E625)	No	No
	Oats	No	No	23	Hens and products based on hens	No	No
	Spelt	No	No				
	Kamut	No	No	24	Coriander	No	No
2	Shellfish and crustaceans, and products based on this	No	No	25	Maize	No	No
				26	Leguminous plants / pulses	No	No
3	Eggs and products based on eggs (egg lecithin)	No	No	27	Ox and products based on ox	No	No
4	Fish and products based on fish	No	No				
5	Peanuts and products thereof including refined oils	No	No	28	Pork and products based on pork	No	No
6	Soy and products based on soy	Yes		Additional information			
7	Animal milk and products there of (including lactose)	No	Yes	Preservatives		No	No
				Onion		No	No
8	Almonds	No	Yes	Apples		No	No
	Hazelnut	No	No	Artificial sweeteners		No	No
	Walnut	No	No	Cinnamon		No	No
	Cashew / Akajon nut	No	No	Coconut		Yes	
	Pecan nut	No	No	Vanillin		Yes	
	Brazil nut	No	No	Rice		No	No
	Pistachio nut	No	No	Poppy Seed		No	No
	Macadamia / Queensland nut	No	No	Quinin		No	No
9	Celery and products based on celery	No	No	White beans		No	No
				Azo colors		No	No
10	Mustard and products based on mustard	No	No	HVP protein		No	No
11	Sesame seed and products based on sesame seeds	No	No				
12	Hydrogen sulphide and sulfites in conc. exceeding 10 mg/kg or 10 m/l expressed as SO2. state E-no	No	No				
13	Lupin and products based on Lupin	No	No				
14	Molluscs and products thereof	No	No				
Suitable for:		"Yes" / "No"		Suitable for:		"Yes" / "No"	
Kosher		No		Ovo-Lacto-Vegetarians		Yes	
Halal		No		Lacto-Vegetarians		Yes	
Diabetic		No		Ovo-Vegetarians		No	
Vegans		No					

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4. Various informations (regulation (EC) 1881/2006) a.o.:	"Yes" / "No"	Remarks
The product comply with valid EU-legislation concerning maximum limits of metals?	Yes	
The product comply with valid EU-legislation concerning maximum limits of mycotoxins?	Yes	
The product comply with valid EU-legislation concerning maximum limits of Dioxin?	Yes	
The product comply with valid EU-legislation concerning maximum limits of PAH (benzo(a)pyrene)?	Yes	
The product comply with valid EU-legislation concerning maximum limits of pesticides/biocides?	Yes	
This product is produced without any ingredient or additives that has been exposed to ionizing radiation?	Yes	
This product has not been produced from raw materials originating from genetically modified organisms, so this product is not subject to labelling according to the European regulation (EC) No 1829/2003 and 1830/2003.	Yes	
This product is without adventitious or technically unavoidable content of GMO.	Yes	
The product is without content of Palm oil or Palm kernel oil.	Yes	
The product is produced without ingredients where child slavery is used in growing/production	Yes	
We guarantee that the primary packaging material complies with the provisions of: Commissions regulation (EU) 1935/2004 and 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food.	Yes	

5. EG Eco-edit:

Product carries the Eco-logo No yes/no

6. Physical / sensory characteristics:

Humidity	3% +/- 2	IR dryer
Colour	2-3	Internal color scale
Taste	Sweet, vanilla	Organoleptic
Odour	Sweet, vanilla	Organoleptic
Texture	Crispy	Organoleptic

7. Microbiological characteristics:

Microorganisms:	Reference parameter:			Method of determination:
	Guideline value "m"	Warning value "M"	Unit	
Total bacterial count	1.000	10.000	KbE/g	§ 64 LFGB ASU L 06.00-18
Mould/Yeast	10	100	KbE/g	§ 64 LFGB ASU L 01.00-37
E.coli	n.d.	10	KbE/g	§ 64 LFGB ASU L 01.00-25
Listeria monocytogenes	n.d.	n.d.	/25g	§ 64 LFGB ASU L 00.00-32
Salmonella	n.d.	n.d.	/25g	§ 64 LFGB ASU L 00.00-20

n.d.=not detectable

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8. Logistic information:

Article description:	Wafer Cone for Ice Cream	
Consumer unit (inner) (su):		pcs. pr. unit
Colli (outer) (su/du):	Corrugated cardboard case	
Units per Colli:	336	
Pallet type:	Euro pallet	
Layer per pallet:	6	
Colli per layer:	6	
Colli per pallet:	36	
Customs code (Tariff):	19053299	
Product classification GPC:	10000172	
Shelf life from day of production:	720	DAYS
Country of origin:	Germany	


	Consumer unit	Colli	Pallet
Height (mm):		318	2052
Width (mm):		284	800
Depth (mm):		514	1200
Gross weight (g):		6836	270096
Net weight (g):		5880	211680
GTIN / EAN code:		5904387620439	-

9. Packaging information:

	Size in mm				Quantity per carton	unit weight in kg	weight per carton kg
	Item nr.	Depth	Width	Height			
Outer box	V1286	514	284	318	1	0,5720	0,572
Plastic bag	V1410	540	300	790	1	0,0480	0,048
Cardboard layer	V1335	500	273		4	0,0420	0,168
Cardboard divider	V1333	1065		72	8	0,0210	0,168
Total:							0,956

Disposal:
Package is bio-degradable
Package is recyclable
Package is reusable

No	yes/no
Yes	yes/no
No	yes/no

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10. Transport and storage information:

Transport and storage with a temperature under 25°C. Relative Humidity under 75%.
Keep cool and dry.

11. Identification and traceability marked with:

Best before date: DD.MM.YYYY
Batch: Place of production-shift number-MHD (for example 1-0588-300716)
Traceability is guaranteed.

12. Additional information:

Fragile - Always handle with care
Crispy cones - Therefore, do not throw or turn the cartons/boxes upside down
Keep dry and cool - away from sunlight

13. Quality/Production:

Place of production:	Stenger Waffelfabrik GmbH, Am Bahnhof 2, 14789 Rosenau OT Rogäsen www.miran-waffeln.de
Quality certificate:	BRC Global standard for Food Safety, Issue 7 IFS Food, Version 6 Created and edited by Quality Management of Stenger Waffelfabrik GmbH

This specification replaces all previous versions. Signer is responsible for the validity of this specification.
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Rogäsen,

 2019-10-09
 Location, Date

Stefanie Köpke, Quality management

 Digital signature, Position
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